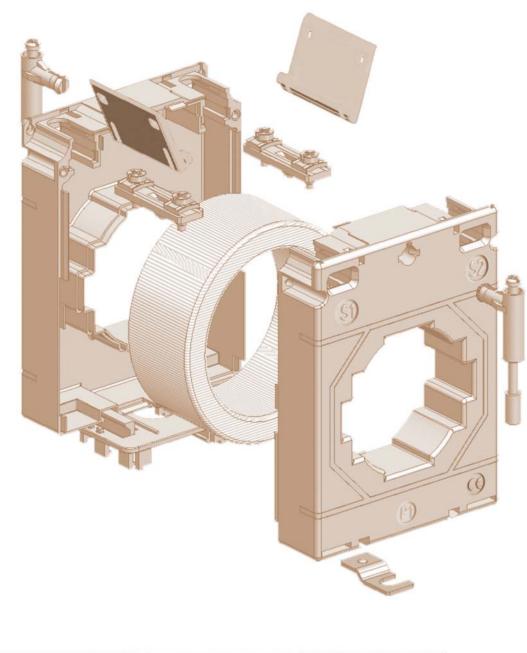


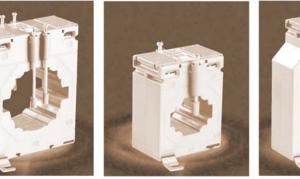
# **Current Transformers**





ents Order No. ZIS 4.21B Data sheet-E1.R0-930714-41-2014-EN

© Ziegler In:



# ZIS 4.21B

#### ZIEGLER CURRENT TRANSFORMER SERIES

Ziegler Instruments, leader in measuring instruments unveils its world class plastic cased Square and Round Current Transformers. Ziegler Current Transformers or Ziegler CT's as they are better known are encased with polycarbonate housing conforming to UL 94V-0. These are available for different ratings, VA burdens & Accuracy classes. The catalog describes the different possible combinations.

#### **GENERAL SPECIFICATION**

## | APPLICABLE STANDARD:

- IEC/EN 60044 -1, BS 3938
- **CASE:** 10% glass filled polycarbonate, flame retardant grades classified UL 94V-0.
- **CONNECTION:** Two connection on each side. M4 screws with self lifting clamp strap assembly for Ziegler ZiS series and 1 connection on each side M4 screws with self lifting clamp strap for Ziegler ZiR series.
- **INSULATION CLASS:** E (120°C max)
- SYSTEM VOLTAGE: 720V maximum
- TEST VOLTAGE: 4kV 50 Hz 1 min
- **OPERATING FREQUENCY:** 50Hz or 60Hz
- RATED PRIMARY RATING: 30A to 4000A
- **RATED SECONDARY OUTPUT:** 5A standard (1A optional)
- **RATED BURDEN:** 1, 1.25, 1.5, 2.5, 3.75, 5, 7.5, 10, 12.5,15,20, 30, 45, 60 VA CLASS OF ACCURACY: 0.2, 0.2S for Laboratory and Power Measurement 0.5, 0.5S for accurate measuring, kWh 1 for General Measurement **3** for Indicating Instruments AMBIENT TEMPERATURE: -20°C...+45°C **STORAGE TEMPERATURE:** -50°C...+80°C **THERMAL SHORT CIRCUIT CURRENT (I<sub>TH</sub>):** 60×I<sub>n</sub> DYNAMIC SHORT CIRCUIT CURRENT (I<sub>DYN</sub>): 2.5xl<sub>th</sub>
- **INSTRUMENT SECURITY FACTOR: 2.5, 5, 10**

#### CONNECTION- WIRE CONSUMPTION IN [VA]

Cross		For secondary current I <sub>sec</sub> =5A							For secondary current I <sub>sec</sub> =1A										
section	L= distance from CT to measuring point						L= distance from CT to measuring point												
(mm²)	1m	2m	4m	6m	8m	10m	15m	20m	1m	2m	4m	6m	8m	10m	15m	20m	30m	40m	50m
2x0.5	1.837	3.670	7.350	11.02					0.074	0.150	0.300	0.440	0.590	0.740	1.110	1.480	2.220	2.960	3.700
2x0.75	1.235	2.470	4.940	7.410	9.880				0.049	0.100	0.200	0.290	0.390	0.490	0.740	0.980	1.470	1.960	2.450
2x1	0.918	1.840	3.670	5.510	7.340	9.180			0.037	0.070	0.150	0.220	0.300	0.370	0.560	0.740	1.110	1.480	1.850
2x1.5	0.613	1.230	2.450	3.680	4.940	6.130	9.200		0.025	0.050	0.100	0.150	0.200	0.250	0.380	0.500	0.750	1.000	1.250
2x2.5	0.368	0.740	1.470	2.210	2.940	3.680	5.520	7.360	0.015	0.030	0.060	0.090	0.120	0.150	0.230	0.300	0.450	0.600	0.750
2x4	0.233	0.470	0.930	1.400	1.860	2.330	3.500	4.660	0.009	0.020	0.040	0.050	0.070	0.090	0.140	0.180	0.270	0.360	0.450
2x6	0.149	0.300	0.600	0.890	1.190	1.490	2.230	2.980	0.003	0.006	0.012	0.018	0.024	0.030	0.045	0.060	0.090	0.120	0.150

#### TABLE NO. 1

#### **VA BURDEN GUIDE**

Moving iron ammeter (frame dimension of Power factor meter 4.0 VA 48, 72, 96, 144) 1.0 VA Current transducer 0.5 VA Bimetal instruments (.../5A) 3.0 VA Power transducer 0.5 VA Bimetal and Moving iron instruments (.../5A) 3.5 VA kWh-meter 2.5 VA | Wattmeter 5.5 VA | Trivector meter 5.0 VA

#### **FEATURES**

- Comprehensive measurement of class accuracy
- | Cost effective moulded case current transformer
- Wide range of system current ratings bus bar sizes, case widths and apertures 1
- Various mounting options like wall mounting, cable mounting, bus bar mounting, DIN rail mounting
- Wire sealable terminal covers 1

Busbar 0.5 mm x 20.5 mm 0.5 mm x 30.5 mm 0.5 mm x 30.5 mm 0.5 mm x 30.5 mm 0.5 mm X 12.5 mm mm X 11 mm mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	Round Conductor       SQUARE TYPE CT's       14 mm       21 mm       14 mm       14 mm       14 mm       21 mm       21 mm       21 mm       21 mm       21 mm       25 mm       25 mm       20 mm       30 mm       31 mm       20.4 mm       26 mm       35 mm	40 mm     40 mm     31 mm     51 mm     31 mm     51 mm     31 mm     51 mm     31 mm     51 mm     40 mm     45 mm     45 mm	ZiS 4.14B ZiS 4.21B ZiS 5.14A ZiS 5.14D ZiS 5.21A ZiS 5.21D ZiS 5.30A ZiS 5.30D ZiS 6.20B ZiS 6.20B ZiS 6.22B ZiS 6.30B ZiS 6.40B ZiS 7.20C ZiS 7.30C	155 155 156 156 157 157 157 158 158 158 159 159 160 160 161
0.5 mm x 30.5 mm 0.5 mm x 20.5 mm 0.5 mm x 30.5 mm 0.5 mm X 12.5 mm mm X 11 mm mm X 11 mm mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	14 mm     21 mm     14 mm     14 mm     14 mm     21 mm     21 mm     21 mm     21 mm     25 mm     25 mm     20 mm     22 mm     30 mm     31 mm     20.4 mm     26 mm     35 mm	40 mm     40 mm     31 mm     51 mm     31 mm     51 mm     31 mm     51 mm     31 mm     51 mm     40 mm     45 mm     45 mm	ZiS 4.21B ZiS 5.14A ZiS 5.14D ZiS 5.21A ZiS 5.21D ZiS 5.30A ZiS 5.30D ZiS 6.20B ZiS 6.22B ZiS 6.22B ZiS 6.30B ZiS 6.40B ZiS 7.20C	155 156 157 157 157 158 158 158 159 159 160 160
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0.5 mm x 30.5 mm 0.5 mm x 20.5 mm 0.5 mm x 30.5 mm 0.5 mm X 12.5 mm mm X 11 mm mm X 11 mm mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	14 mm     21 mm     21 mm     25 mm     25 mm     20 mm     20 mm     30 mm     31 mm     20.4 mm     26 mm     35 mm	51 mm     31 mm     51 mm     31 mm     51 mm     40 mm     45 mm     45 mm	ZiS 5.14D ZiS 5.21A ZiS 5.21D ZiS 5.30A ZiS 5.30D ZiS 6.20B ZiS 6.22B ZiS 6.22B ZiS 6.30B ZiS 6.40B ZiS 7.20C	156 157 157 158 158 159 159 160 160
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0.5 mm x 30.5 mm 0.5 mm X 12.5 mm mm X 11 mm 0.5 mm X 11 mm mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	25 mm 20 mm 22 mm 30 mm 31 mm 20.4 mm 26 mm 35 mm	51 mm     40 mm     45 mm     45 mm	ZiS 5.30D ZiS 6.20B ZiS 6.22B ZiS 6.30B ZiS 6.40B ZiS 7.20C	158 159 159 160 160
0.5 mm X 12.5 mm mm X 11 mm 0.5 mm X 11 mm mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	20 mm 22 mm 30 mm 31 mm 20.4 mm 26 mm 35 mm	40 mm 40 mm 40 mm 40 mm 45 mm 45 mm	ZiS 6.20B ZiS 6.22B ZiS 6.30B ZiS 6.40B ZiS 7.20C	159 159 160 160
mm X 11 mm .5 mm X 11 mm mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	22 mm 30 mm 31 mm 20.4 mm 26 mm 35 mm	40 mm 40 mm 40 mm 45 mm 45 mm	ZiS 6.22B ZiS 6.30B ZiS 6.40B ZiS 7.20C	159 160 160
0.5 mm X 11 mm mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	30 mm       31 mm       20.4 mm       26 mm       35 mm	40 mm 40 mm 45 mm 45 mm	ZiS 6.30B ZiS 6.40B ZiS 7.20C	159 160 160
0.5 mm X 11 mm mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	31 mm       20.4 mm       26 mm       35 mm	40 mm 45 mm 45 mm	ZiS 6.40B ZiS 7.20C	160 160
mm X 11 mm mm X 15 mm mm X 12.5 mm mm X 12.5 mm	20.4 mm 26 mm 35 mm	45 mm 45 mm	ZiS 7.20C	160
mm X 15 mm mm X 12.5 mm mm X 12.5 mm	26 mm 35 mm	45 mm		
mm X 12.5 mm mm X 12.5 mm	35 mm		ZiS 7.30C	101
mm X 12.5 mm				161
		45 mm	ZiS 7.40C	162
	41 mm	45 mm	ZiS 7.50C	162
mm X 11 mm	36 mm	45 mm	ZiS 8.40C	163
mm X 12.5 mm	46 mm	45 mm	ZiS 8.50C	163
51 mm X 21 mm 51 mm		45 mm	ZiS 8.60C	<u>    163    </u> 164
103 mm X 41 mm —		45 mm	ZiS 10.10VC	<u> </u>
28 mm X 38 mm	—	45 mm	ZiS 10.13VC	-
mm X 12.5 mm	54 mm	45 mm	ZiS 10.60C	<u>    164    </u>
mm X 12.5 mm	65 mm	45 mm	ZiS 10.80C	165
mm X 31 mm	73 mm	45 mm	ZiS 14.80C	165
01 mm X 31 mm	86 mm	45 mm	ZiS 14.10VC	166
01 mm X 31 mm	86 mm	45 mm	ZiS 14.10HC	166
57 mm x 66 mm		50 mm	ZiS 22.16D	167
25 mm x 93 mm		50 mm	ZiS 22.12D	167
ound Primary	-	40 mm	ZiS 6.WPB	167
ould Primary	-	45 mm	ZiS 7.WPB	169
otection CT	(Refer Table)	-	ZiP Series	169
	ROUND TYPE CT's	;		170-1
Primary Cond	uction for	CT Width	Туре	Page
ısbar R	Cound Conductor			
3	0 mm	40 mm	ZiR 7.30B	
4	0 mm	50 mm	ZiR 7.30D	176
		41 mm	ZiR 8.43B	176
		41 mm	ZiR 10.58B	177
		41 mm	ZiR 11.72B	177
		40 mm		178
-		-	-	178
	8 mm X 38 mm mm X 12.5 mm mm X 12.5 mm mm X 31 mm 1 mm X 31 mm 1 mm X 31 mm 7 mm x 66 mm 5 mm x 93 mm und Primary uld Primary tection CT Primary Cond sbar R 3 4 4 5 5 7	8 mm X 38 mm      mm X 12.5 mm   54 mm     mm X 12.5 mm   65 mm     mm X 12.5 mm   65 mm     mm X 31 mm   73 mm     1 mm X 31 mm   86 mm     1 mm X 31 mm   86 mm     7 mm x 66 mm      5 mm x 93 mm      und Primary   -     uld Primary   -     tection CT   (Refer Table)     ROUND TYPE CT's     Primary Conduction for	8 mm X 38 mm      45 mm       mm X 12.5 mm     54 mm     45 mm       mm X 12.5 mm     65 mm     45 mm       mm X 12.5 mm     65 mm     45 mm       mm X 31 mm     73 mm     45 mm       1 mm X 31 mm     86 mm     45 mm       1 mm X 31 mm     86 mm     45 mm       1 mm X 31 mm     86 mm     45 mm       7 mm x 66 mm      50 mm       7 mm x 66 mm      50 mm       5 mm x 93 mm      50 mm       und Primary     -     40 mm       uld Primary     -     40 mm       vtection CT     (Refer Table)     -       ROUND TYPE CT's       Primary Conduction for     CT Width       sbar     30 mm     40 mm       40 mm     50 mm     41 mm       43 mm     41 mm     58 mm       72 mm     41 mm     41 mm	8 mm X 38 mm      45 mm     ZiS 10.13VC       mm X 12.5 mm     54 mm     45 mm     ZiS 10.60C       mm X 12.5 mm     65 mm     45 mm     ZiS 10.80C       mm X 31 mm     73 mm     45 mm     ZiS 14.80C       1 mm X 31 mm     73 mm     45 mm     ZiS 14.10VC       1 mm X 31 mm     86 mm     45 mm     ZiS 14.10VC       1 mm X 31 mm     86 mm     45 mm     ZiS 22.16D       7 mm x 66 mm      50 mm     ZiS 22.12D       und Primary     -     40 mm     ZiS 7.WPB       uld Primary     -     45 mm     ZiS 7.WPB       uld Primary     -     45 mm     ZiS 7.WPB       uld Primary     -     45 mm     ZiS 7.WPB       uld Primary Conduction for     CT Width     Type       sbar     Round Conductor     ZiR 7.30B       30 mm     40 mm     ZiR 7.30D       43 mm     41 mm     ZiR 8.43B       58 mm     41 mm     ZiR 10.58B       72 mm     41 mm     ZiR 11.72B

# INDEX

3 | 7

## ► ALLOWABLE LOAD CAPACITY OF PAINTED COPPER AND ALUMINUM BARS

		owable load capaci section vertical. Ba	rs are separated	the thickness of or		
	1		aximum current i		1	
Dimensions	1	bars	2 1	bars	3 k	bars
(mm)	Copper	Aluminum	Copper	Aluminum	Copper	Aluminum
12 X 2	150	80	232	140	262	
15 X 2	180	95	275	170	300	
15 X 3	282	115	364	210	440	
20 X 2	230	120	348	270	360	
20 X 3	290	145	453	350	520	
20 X 5	319	254	560	446	728	570
20 X 10	497	393	924	730	1320	1060
25 X 3	350	180	540	330	600	
25 X 5	470	230	760	430	965	
30 X 3	410	205	625	385	680	
30 X 5	447	356	760	606	944	739
30 X 10	676	536	1200	956	1670	1340
40 X 3	530	280	800	500	835	
40 X 5	573	456	952	762	1140	898
40 X 10	850	677	1470	1180	2000	1650
50 X 5	697	556	1140	916	1330	1050
50 X 10	1020	815	1720	1400	2320	1940
60 X 5	826	655	1330	1070	1510	1190
60 X 10	1180	951	1960	1610	2610	2200
80 X 5	1070	851	1680	1360	1830	1460
80 X 10	1500	1220	2410	2000	3170	2660
100 X 5	1300	1050	2010	1650	2150	1730
100 X 10	1810	1480	2850	2390	3720	3110
120 X 10	2570	1350	3780	2400	4600	3250
160 X 10	3290	1750	4750	3000	5800	4150
200 X 10	4000	2150	5700	3650	6950	4950
200 x 15		2550		4200	_	5600

TABLE NO. 1

## LIMITS OF CURRENT ERROR AND PHASE DISPLACEMENTS (CLASSES FROM 0.1 TO 1)

	Limits of current error and phase displacements for measuring current transformers (Classes from 0.1 to 1)											
+/- percentage current (ratio) Accuracy error at percentage of rated					+/- phase displacements at percentage of rated current shown below							
class	current shown below			Minutes				Centiradians				
	5	20	100	120	5	20	100	120	5	20	100	120
0.1	0.4	0.2	0.1	0.1	15	8	5	5	0.45	0.24	0.15	0.15
0.2	0.75	0.35	0.2	0.2	30	15	10	10	0.9	0.45	0.3	0.3
0.5	1.5	0.75	0.5	0.5	90	45	30	30	2.7	1.35	0.9	0.9
1	3	1.5	1	1	180	90	60	60	5.4	2.7	1.8	1.8

TABLE NO. 2

#### LIMITS OF CURRENT ERROR AND PHASE DISPLACEMENTS (FOR SPECIAL APPLICATION)

	Limits of current error and phase displacements for measuring current transformers														
	(For special application)														
	+/- percentage current (ratio) error														
Accuracy	at percentage of rated current			+/- p	hase di	splacen	nents at	percen	tage of	rated o	current	shown	below		
class	shown below				Minutes										
	1	5	20	100	120	1	5	20	100	120	1	5	20	100	120
0.25	0.75	0.35	0.2	0.2	0.2	30	15	10	10	10	0.9	0.45	0.3	0.3	0.3
0.55	1.5	0.75	0.5	0.5	0.5	90	45	30	30	30	2.7	1.35	0.9	0.9	0.9

#### TABLE NO. 3

#### ► LIMITS OF CURRENT ERROR (CLASSES 3 AND 5)

Class	+/- percentage current (ratio) error at percentage of rated current shown below							
	50	120						
3	3	3						
5	5	5						

#### TABLE NO. 4

#### CURRENT ERROR (RATIO ERROR):

The error with a transformer introduces into the measurement of a current and which arises from the fact that actual transformation ratio is not equal to the rated transformer ratio.

#### THE CURRENT ERROR EXPRESSED IN PERCENTAGE IS GIVEN BY THE FORMULA:

Current error, percent = (Ka.Is-Ip) x 100 / Ip

- Where Ka= rated transformation ratio
  - lp= actual primary current

Is= actual secondary current when Ip is flowing under the conditions of measurement

#### PHASE DISPLACEMENT:

The difference in phase between the primary and secondary current vectors, the direction of the vectors being so chosen that the angle is zero for the perfect transformer. The phase displacement is said to be positive when the secondary current vector leads the primary current vector. It is usually express in minutes.

#### ACCURACY CLASS:

A designation assigned to a current transformer the errors of which remain within specified limit under prescribed conditions of use.

#### **RATED BURDEN:**

The impedance of the secondary circuit on which the accuracy requirements are based. It is usually expressed as apparent power (in VA), at the rated secondary current and at a specified power factor.

#### **HIGHEST SYSTEM VOLTAGE:**

The highest RMS line to line voltage which can be sustained under normal operating conditions at any time and at any point on the system. It excludes temporary voltage variations due to fault condition and the sudden disconnection of large loads.

#### **RATED INSULATION LEVEL:**

That combination of voltage values (power frequency and lightning impulse, or where applicable, lightning and switching impulse) which characterizes the insulation of a transformer with regard to its capability to withstand by dielectric stresses. For low voltage transformer the test voltage 4kV, at power-frequency, applied during 1 minute.

## RATED DYNAMIC CURRENT $(I_{DYN})$ :

The peak value of the primary current which a current transformer will withstand, without being damaged electrically or mechanically by the resulting electromagnetic forces, the secondary winding being short-circuited.

#### RATED CONTINUOUS THERMAL CURRENT:

The value of current which can be permitted to flow continuously in the primary winding, the secondary windings being connected to the rated burdens, without the temperature rise exceeding the specified values.

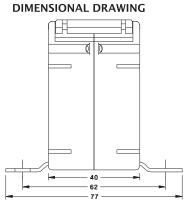
#### **INSTRUMENT SECURITY FACTOR (ISF):**

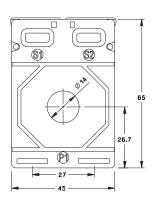
The ratio of rated instrument limit primary current to the rated primary current. The times that the primary current must be higher then the rated value, for the composite error of a measuring current transformer to be equal to or greater than 10%, the secondary burden being equal to the rated burden. The lower this number is, the more protected the connected instrument are against.

# ZIS 4.21B

ZIEGLER ZIS 4 SERIES CURRENT TRANSFORMER







All dimensions are in mm

#### **ZIS 4 SERIES CURRENT TRANSFORMER POSSIBLE COMBINATIONS :**

Rated	Type : ZiS 4.21B								
Primary	Accuracy Class								
Current	0.5	1	3						
50A	_	1.5VA	1.5VA						
60A	-	1.5VA	1.5VA						
75A	-	2.5VA	1.5VA						
80A	1VA	2.5VA	2.5VA						
100A	1.5VA	3.75VA	2.5VA						
120A	1.5VA	3.75VA	3.75VA						
125A	2.5VA	3.75VA	3.75VA						
150A	2.5VA	5VA	5VA						
200A	3.75VA	5VA	5VA						
250A	3.75VA	5VA	5VA						
300A	5VA	5VA	7.5VA						
400A	5VA	5VA	7.5VA						

#### ORDER EXAMPLE : ZiS 4.21B 200A/5A, CL.1,5VA

NOTE :

E-MAIL

WEBSITE

On request orders for types different from table are accepted. 1A Secondary available on request

On request order for clip DIN EN 50022 rail are accepted.

in Germany

SYS VTG.: 7	′20Vmax 4kV 50 Hz 1min
TEST VTG.:	4kV 50 Hz 1min

## **ZIEGLER INSTRUMENTS**

Schnepfenreuther Weg 6, D-90425 Nürnberg, Germany.

TEL. FAX. (+49)(911) 38 492 45 (+49)(911) 32 26 212 info@ziegler-instruments.com www.ziegler-instruments.com



# ZIS 4.21B

#### **ROUTINE TEST:**

Tests carried out on each current transformer to check requirements likely to vary during production.

#### The following tests apply to each individual transformer:

- A. Verification of terminal markings
- B. Power-frequency withstands test primary winding.
- C. Partial discharge measurement.
- D. Power-frequency withstand test on secondary windings.
- E. Power-frequency withstand test, between sections.
- F. Inter-turn over voltage test
- $\textbf{G.} \ \ Determination of errors.$

The order of the tests is not standardized, but determination of

#### SPECIAL TESTS / OPTIONAL TESTS:

Test which may be in the nature of type tests or routine tests, and are carried out only by agreement between manufacturer

#### ► TYPE TEST:

Tests carried out to prove the general qualities and design of a given type of current transformer in accordance with the requirements of the applicable standards.

Tests may be carried out on a prototype which may incorporate special arrangements for the measurements required by applicable standard.

#### The following tests are type test:

- A. Short time current test
- **B.** Temperature rise test
- **C.** Lightning impulse test
- D. Switching impulse test
- E. Wet test for outdoor type transformer
- F. Determination of errors
- G. Radio Interference Voltage measurement (RIV) (As specified in IEC 60044-1)
  - All the dielectric type test should be carried out on the same

#### ► SHORT TIME CURRENT TEST:

For the thermal short time current  $(I_{th})$  test the transformer shall be at a temperature 10°C to 40°C. The test shall be made with the secondary winding short circuited and at the current "I" for a time "t", so that  $(I^2t)$  is not less then  $(I^2_{th})$  and provided t has a value between 0.5s and 5s.

The dynamic test shall be made with the secondary winding (s) short-circuited and with a primary current the peak value of which is not less than the rated dynamic current ( $I_{dyn}$ ) for at least one peak.

The dynamic test may be combined with the thermal test above, provided the first major peak current of that test is not less than the rated dynamic current ( $I_{dyn}$ ).

The transformer shall be deemed to have passed these tests if, after cooling to ambient temperature (between  $10^{\circ}$ C and  $40^{\circ}$ C), it satisfies the following requirements:

A. It is not visibly damaged;
B. Its errors after demagnetization do not differ from those recorded before the tests by more than half the limits of error appropriate to its accuracy class
C. It withstands the dielectric tests specified in 8.2, 8.3 and 8.4 but with the test voltage or currents reduced to 90% of those given.
D. On examination, the insulation next to the surface of the conductor does not show significant deterioration (e.g. Carbonization).

#### **TEMPERATURE-RISE TEST:**

A test shall be made to prove compliance with the requirement of 4.6. for the purpose of this test, current transformers shall be deemed to have attained steady temperature when the rate of temperature rise does not exceed 1 K per hour.

The test-site ambient temperature shall be between 10°C and 30°C. For the test the transformer shall be mounted in a manner representative of the mounting in service.

The temperature rise of winding shall, when practicable, be measured by the increase in resistance method, but for winding of very low resistance, thermocouples may be employed.

The temperature rise of parts other than windings may be measured by thermometer or thermocouples.

#### VERIFICATION OF TERMINAL MARKINGS:

It shall be verified that the terminal markings are correct.

#### POWER-FREQUENCY TEST:

The power frequency withstand test shall be performed in accordance with IEC 60060-1.

The test voltage shall have the appropriate value given in table 3 or 5 (in IEC 60044–1 standard) depending on the highest voltage for equipment. The duration shall be 60sec.

The test voltage shall be applied between the short-circuited primary winding and earth. The short-circuited secondary winding (s), the frame, case (if any) and core (if there is a special earth terminal) shall be connected to earth.

#### INTER-TURN OVER VOLTAGE TEST:

The inter-turn over voltage test shall be performed in accordance with one of the following procedures.

**Procedure :** with the primary winding open-circuited, the prescribed test voltage (at same suitable frequency) shall be applied for 60sec to the terminals of each secondary winding, providing that the r m s value of the secondary current does not exceed the rated secondary current (or rated extended current).

The value of the test frequency shall not be greater than 400 Hz. At this frequency if the voltage value achieved at the rated secondary current (or rated extended current) is lower than 4.5 kV peak the obtained voltage is to be regarded as the best voltage. When the frequency exceeds twice the rated frequency, the duration of the test may be reduced from 60 s.

(Note: The tests which are applicable to ring type/ window type, low tension, [LT] C.T. are given here. For remaining test procedure,